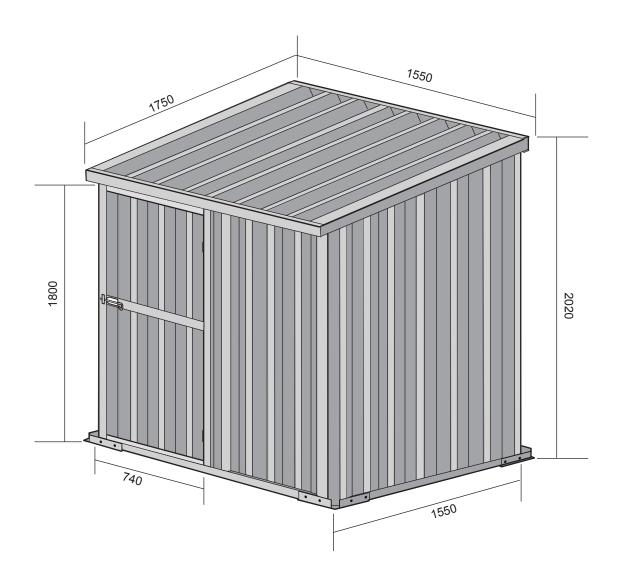
GS502-V1

GARDEN SHED OWNER'S MANUAL AND ASSEMBLY INSTRUCTIONS

Overall Size: 1550 x 1750 x 2020mm Shed Size: 1550 x 1550 x 2000mm Door Size: 740 x 1750mm Floor Size: 1510 x 1510mm



GARDEN SHED OWNER'S MANUAL AND ASSEMBLY INSTRUCTIONS



Before You Begin

- Check local building codes regarding shed location and any other local requirements.
- Check the packing list on page iv to make sure you have all of the necessary parts.
- Separate everything in the cartons by the part number while reviewing the parts list.
- Be sure the day you select to build your shed is dry and calm.
- Whenever possible, two or more people should work together to assemble the shed.
 We suggest that one person positions parts while the other handles the fasteners and tools.

Selecting & Preparing Your Site

Before assembly, decide on a location for your building. We recommend a level area with good drainage. Allow enough space around the building so there's plenty of room to screw the panels and then move the different parts into position. Remember to leave plenty of room for the door to fully open.

You Will Need...

- An electric drill/driver
- A Phillips screwdriver
- Gardening or work gloves
- Sealant or caulking gum (optional)
- Step ladder
- Tape measure

Safety First

Safety precautions are important to follow throughout the construction of your building.

- Take care when handling the various pieces of your building since some contain sharp edges. Please wear work gloves, eye protection and long sleeves when assembling or performing any maintenance.
- Keep children and pets away from your worksite to avoid distractions and any accidents.
- Never concentrate all your weight on the roof of the structure. When using a step ladder make sure it's fully open and on a level surface.
- To avoid any damage, do not attempt to assemble the building on a windy day. The larger panels can act as sails making construction difficult and unsafe.

Flooring & Foundations

A solid shed starts with a level floor and foundation. This is the single most important factor in making your shed as watertight and stable as possible. It also makes the assembly process as simple as possible. We recommend the following foundation options:

OPTION 1 - WOODEN FLOOR

We sell wooden floor kits designed to match your shed. Alternatively you can build your own using H4 treated bearers and timber floorboards.

OPTION 2 - CONCRETE SLAB

For a more permanent solution, or for large sheds, we recommend a concrete foundation.

Regardless of which flooring option you choose

- Build on a compacted and levelled base layer
- Plastic sheeting placed under the wood or concrete will prevent moisture wicking through
- We recommend the foundation is the same size as the footprint of your shed to prevent water ingress

Assembly Overview

Step 1: Check all parts against the component list

Step 2: Assemble the rear wall panels

Step 3: Assemble the side wall panels

Step 4: Assemble the front wall panel

Step 5: Assemble the roof panels

Step 6: Assemble the doors

Step 7: Constructing the walls

Step 8: Installing the roof

Step 9: Fitting the door

Handy Tips Before You Begin

How to drill rivet holes in panels – Use a 4.2mm drill bit, set your drill clutch to the drill bit icon. Make a mark where you want to drill and use this to start the hole.

Drilling tek-screws – Drilling tek screws into the panels can sometimes cause the corrugation to buckle in, making it tricky to get the screw all the way in. An easy fix for this is to place a small block of wood underneath the corrugation as you drill, providing support for the panel until the screw is all the way in. Make sure the block is not directly underneath the screw.

How to remove rivets if needed – Don't worry if you have placed a rivet incorrectly or you need to adjust a panel, they are easy to remove. Just drill directly through the top of the rivet using the same drill bit you used to make the hole. This will remove the rivet head, causing the whole rivet to fall out.

OTHER TIPS

- Very Important make sure you remove metal drill filings to prevent corrosion and scratches.
 Removing metal filing and avoiding scratching the shed during assembly will help prevent any corrosion later on.
- Peel off part number stickers and clean with soap/water.
- Use silicone to further weatherproof seals around the shed (not included).

ASSEMBLY INSTRUCTIONS

GS502-V1

STEP 1 Check all parts against the component list

PARTS LIST

Please check your contents prior to starting assembly

ITEM	NAME	SIZE (mm)	QTY	PART#
1 2 3 4 5 6 7 8 9	Front Wall Rear Wall Roof Panel Side Wall	410 x 1800 410 x 2000 410 x 1750 410 x 1850 - 1800 410 x 1900 - 1850 410 x 1950 - 1900 410 x 2000 - 1950 410 x 1800 - 1850 410 x 1850 - 1900 410 x 1900 - 1950	2 4 4 1 1 1 1 1 1	W180 W200 P175 L185180 L190185 L195190 L200195 R180185 R185190 R190195
11 12 13 14 15	Side Wall Side Wall Channel Rear Wall Channel Roof Channel Roof Channel Front Wall Channel	410 x 1950 - 2000 1550 1550 1550 1750 1550	1 4 2 2 2 2	R195200 U155 U155 U155 G175 U155
17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32	Left Door Frame Right Door Frame Door Top Frame Door Bottom Frame Corner Anchor Hook Anchor Tek Screws Wood Anchor Screws Rivet Corner Cover Spacer Rivet Gun Tek Screwdriver Bit φ4.2 Drill Bit Screw Head Sheath Phillips Head Screws	1800 1800 745 745	1 1 1 8 4 150 10 50 4 50 1 1 1 30 20	U180 MR180 Z0745 U0745

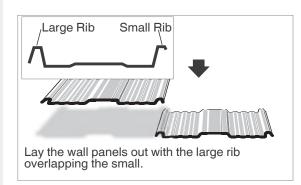
DOOR PART

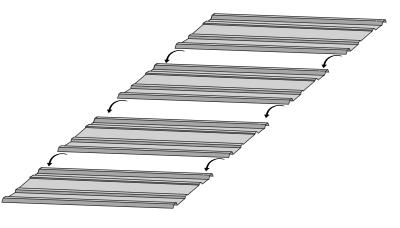
DOOR PART						
ITEM	NAME	SIZE (mm)	QTY	PART #		
33	Door Panel	410 x 1750	1	E175 x 410		
34	Door Panel	350 x 1750	1	E175 x 350		
35	Door Channel	740	2	U074		
36	Door Channel	1750	2	U175		
37	Door Square tube	1730	1	D173		
38	Door Bar	740	1	H074		
39	Door Brace	1110	2	Z111		
40	Bolt		1	Bolt		
41	Hinge		2	Hinge		

If you're missing anything, just head to the Trade Tested website and get in touch.

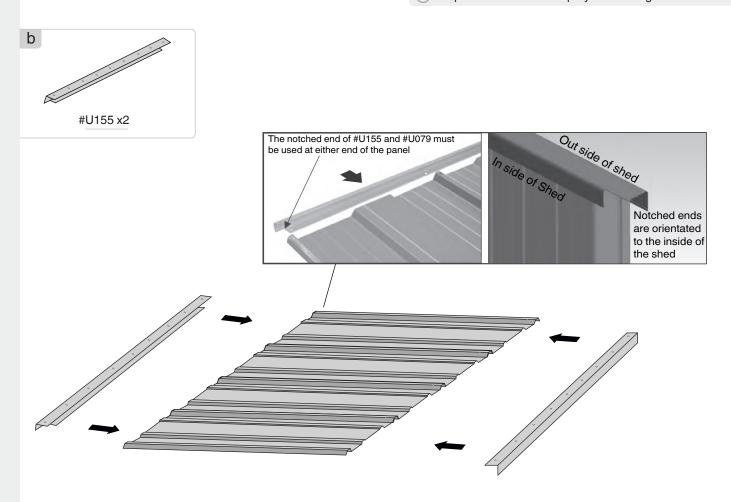
STEP 2 Assemble the rear wall panels







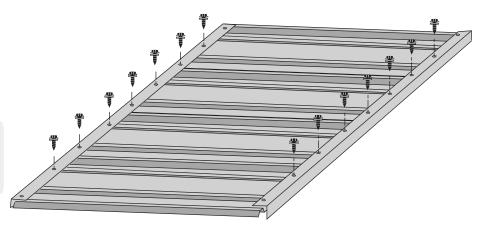
(i) All panels should overlap by one corrugation.



All pre-drilled holes should line up with the peaks of the steel sheet. If this varies squeeze together or stretch out the panels to make sure they line up.



(i) Screw from the outside in, as per the pre-drilled holes in the frame. Do not add screws to the top and bottom holes at each end of the panel. These need to be left undone.



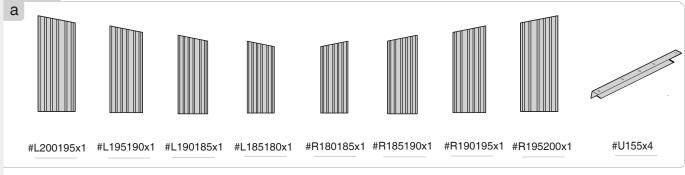


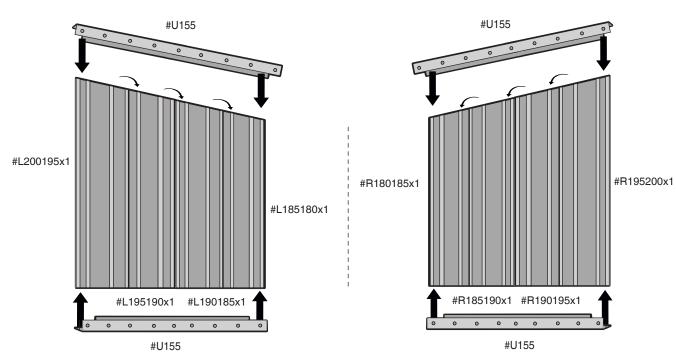


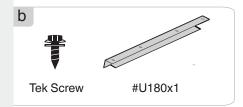


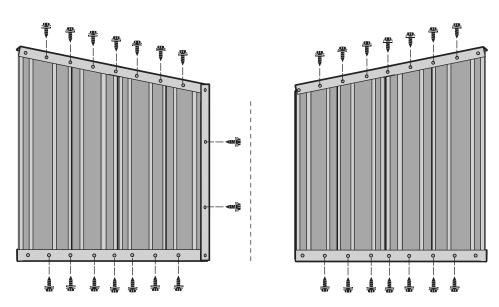
Joint outside

STEP 3 Assemble the side wall panels

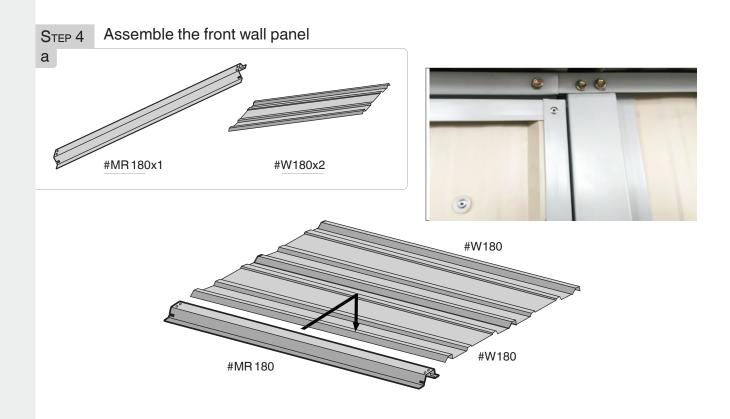


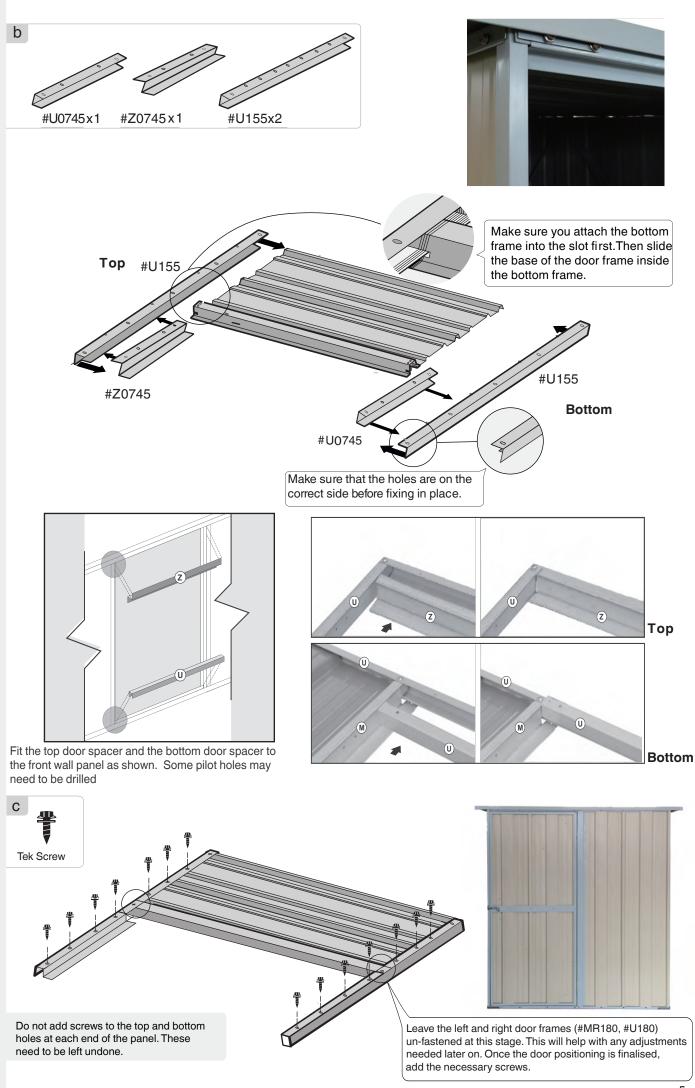


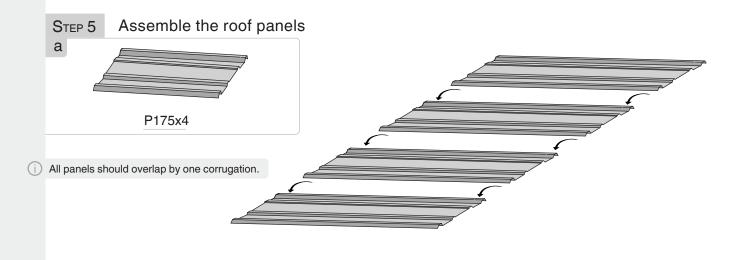


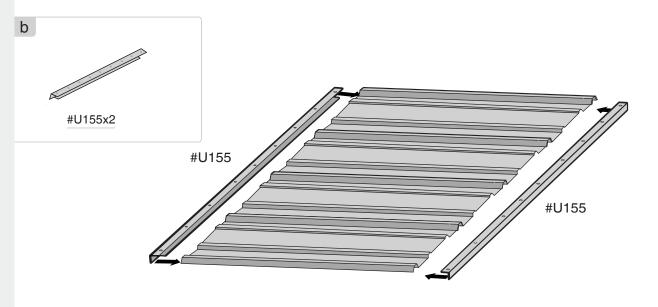


All pre-drilled holes should line up with the peaks of the steel sheet. If this varies squeeze together or stretch out the panels to make sure they line up. Do not add screws to the top and bottom holes at each end of the panel. These need to be left undone.

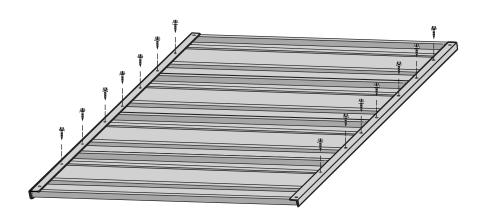


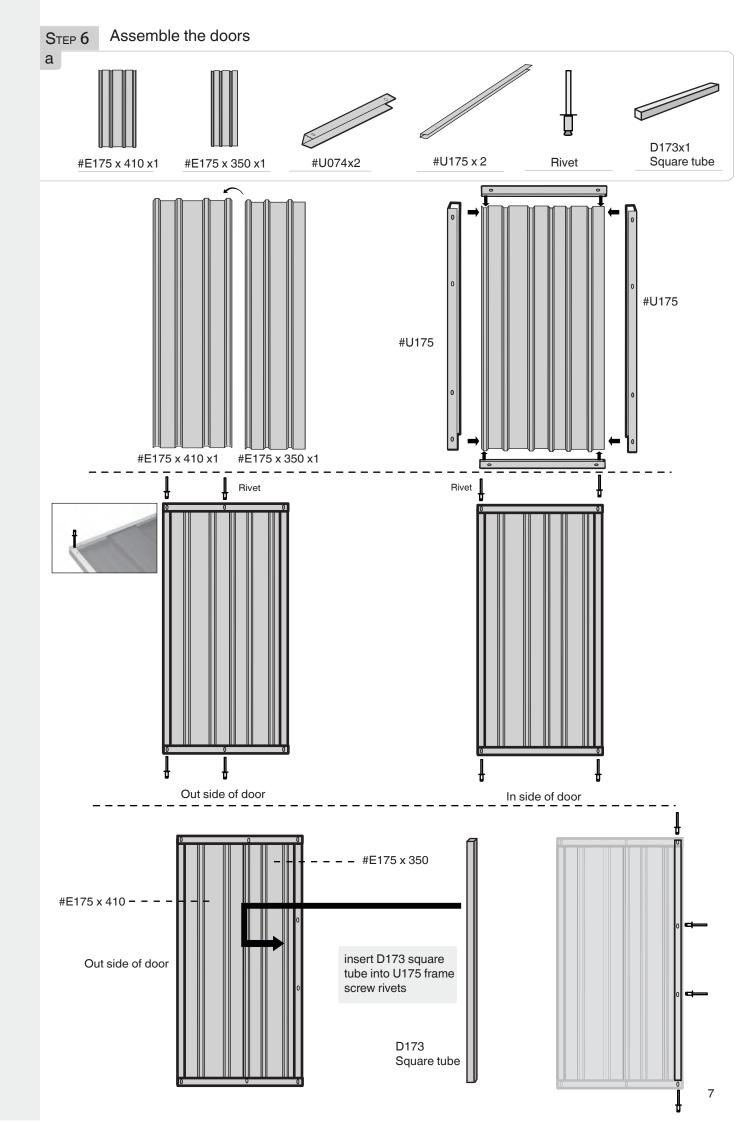


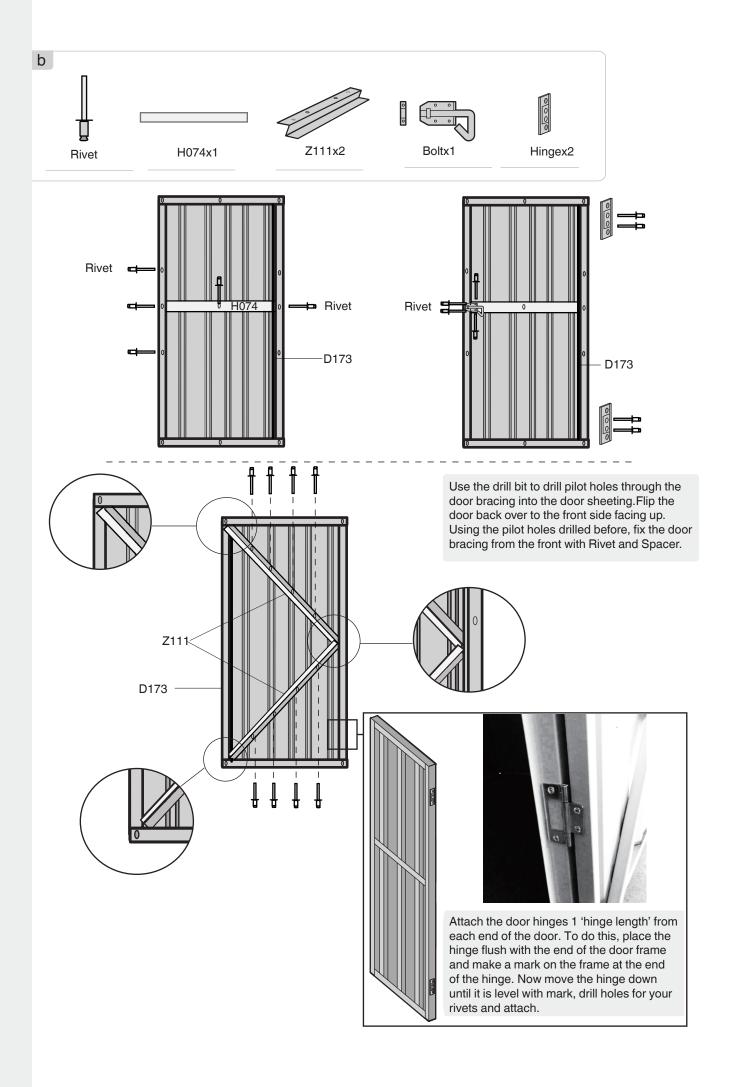














rivets with washer



galvanized handle



door center strip



door top strip



door bottom strip



door bar



handle hasp



hinges



door inside



door outside

Constructing the walls STEP 7

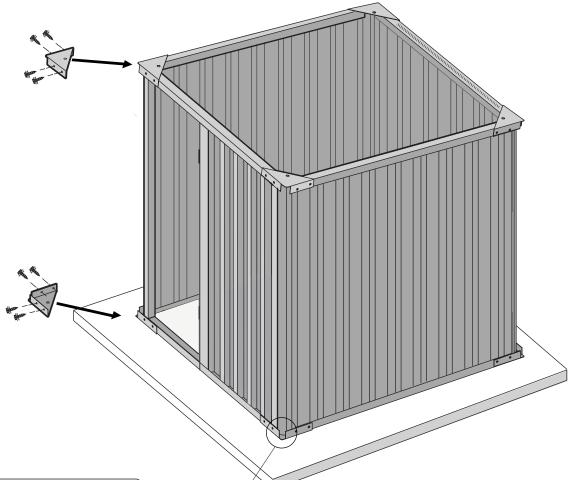


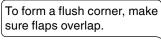


Anchor x8

Tek Screw



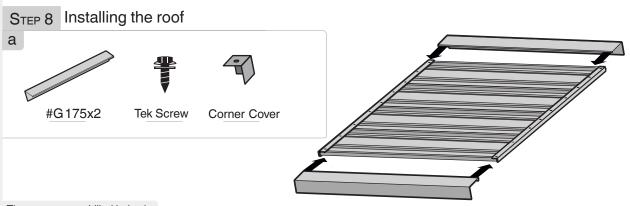






To form a flush corner connection, make sure the end corrugations overlap as shown above. When adding the lower corner brackets, place a spirit level or block of wood underneath the corner of the shed. This will ensure that the two walls being connected stay square as you drill the screws in.

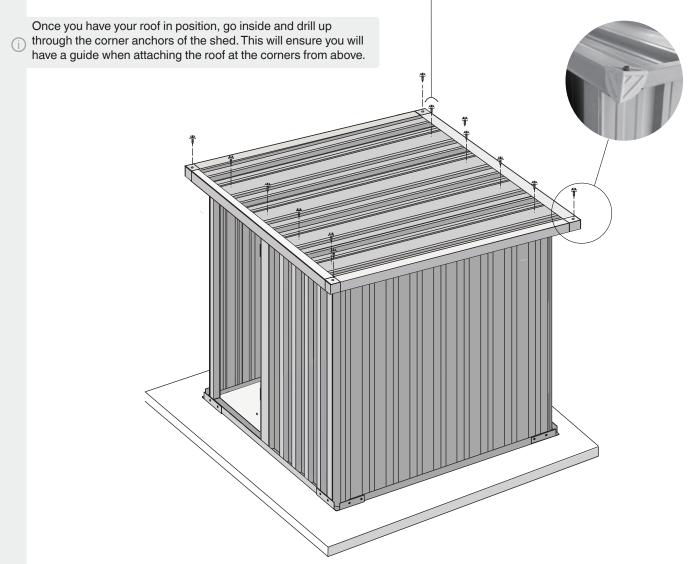
OPTIONAL - Once you have all four walls up and secure, we suggest that you run sealant between the overlapping panels on each corner of the shed. This will protect it from heavy weather. Afterwards, tack the sheets together down the length of each corner.



There are no predrilled holes in part #G175, use screws φ4.2 drill bit to fasten in place.



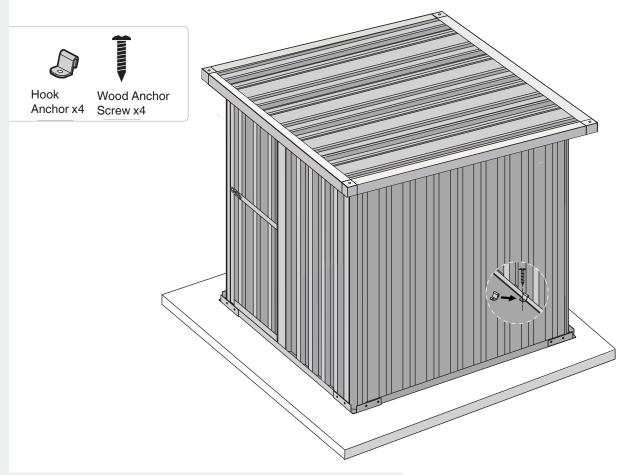
Once you have your roof in position, use the self tapping Tek screws to secure the roof to the top of the shed walls. To secure the roof correctly we recommend you drill the roof screws though the sheet at the base of the corrugation. Correctly position your roof screws by measuring the underside of the roof overhang from the roof edge to the wall. On the top side of the roof, measure this distance + 10mm from the roof edge to find the centre of the wall channel.





Door Adjustment Tips

Check that the doors are properly aligned when closed, then if needed adjust door frame/jamb/hinges accordingly. To create or reduce space, adjust the door frames (which have been left unfastened as per Step 3 - C) by sliding them back and forth until the doors sit square. Once you are happy with the door position, add screws to secure the left and right door frames (#U180, #MR180). If your shed is not square, more adjustment of screw placement may be needed.



Once you are happy that your shed is square, level and situated where ou want it, fix it to your chosen base with the hook anchors provided

Care & Maintenance

FINISH

For a long lasting finish, periodically clean and wax the exterior of your unit. Remember to make sure you remove any metal drill filings after construction as this may cause corrosion. Touch up scratches as soon as you notice them.

ROOF

Keep the roof clear of leaves and snow with a long handled, soft-bristle broom. Heavy amounts of snow on the roof can damage the structure, making it unsafe to enter.

DOORS

Keep doors closed and locked to prevent wind damage.

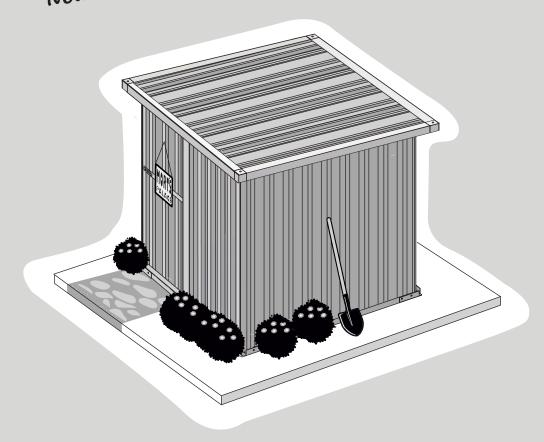
FASTENERS

Use all washers supplied to protect the shed panels against weather. Regularly check your building for loose screws or bolts and retighten them as neccessary.

OTHER TIPS

- Do not store swimming pool chemicals in your building as they can cause corrosion.
- Use silicone caulking to further watertight seals throughout the building.
- Peel off part number stickers and clean with soap/water.
- Use silicone to further weatherproof seals around the shed (not included).





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Still having trouble? Just give us a call or send us an email. Head over to **tradetested.co.nz** or **tradetested.com.au** for all of our contact details and opening hours. We will be able to help.

